

## **STIGOCRYL**

## Impregnation, O-N bond, additive to mortar

Areas of application and properties	1. <b>Impregnation</b> for surface protection of concrete and other mineral substrates (brick, stone)		
	<ul> <li>penetrates deeply into the substrate, reduces surface porosity, evens out and reduces absorbency and gives the surface a vitreous glow</li> </ul>		
	2. Primer, bonding layer old-new (O-N bond)		
	ensures the adhesion of new layers of a material to the substrate, bonds and		
	strengthens particles on the substrate surface		
	3. Additive for preparation of cement mortar or concrete		
	• improves the mechanical properties of the material (elasticity, strength), reduces		
Draduat description	porosity		
Product description Substrate	Aqueous dispersion of acrylic polymer, white color.  The substrate must be firm, clean, free of grease, dust-free. From old damaged substrates		
preparation	should be removed the damaged and carbonized layer mechanically or by sandblasting.		
Preparation and use	<ul> <li>1. For impregnation for surface protection of concrete and other mineral substrates</li> <li>STIGOCRYL should be diluted with water and applied until the substrate is saturated (2)</li> </ul>		
	to 3 layers).  Mixing ratios (approximate): 1. layer STIGOCRYL: water - 1: 4 to 1: 5		
	2. layer STIGOCRYL: water - 1: 3 to 1: 4		
	3. layer STIGOCRYL: water - 1: 1 to 1: 2		
	Apply liberally to the substrate with a insulating brush, paint-brush, roller or spray.  2. For <b>primer</b> , bonding layer old-new (O-N bond)		
	STIGOCRYL diluted 1: 4 with water should be used as a primer before use of		
	waterproofing and other coatings. Apply abundantly on the substrate and with further		
	work continue while the substrate is moist.		
	Dilute STIGOCRYL with water 1: 2 and add to the cement-sand mixture (cement-		
	sand = 1: 1 weight ratio) to a consistency suitable for application with an insulating		
	brush. Thus, use the prepared mass as a bonding layer between the substrate and		
	the new layer of cement mortar or concrete. Apply a new layer to the fresh bonding layer.		
	<ul> <li>Dilute STIGOCRYL with water 1: 4 and add cement until a lubricating paste is obtained. Coat the substrate with paste to ensure better adhesion of the cement</li> </ul>		
	glaze. 3. As an <b>additive</b> for the preparation of cement mortar or concrete		
	Dilute STIGOCRYL with water 1: 1 and add to the cement-sand mixture (cement-		
	sand = 1: 1) for making mortar to repair damage exposed to low temperatures.		
	Dilute STIGOCRYL with water 1: 2 and add to the cement-sand mixture (cement-		
	sand = 1: 2) for making mortar for repairing thin-layered damage to walls and floors.		
	Dilute STIGOCRYL with water 1: 3 and add to the cement-sand mixture (cement-		
	sand = 1: 3) for making a thin-layer screed.		
	The optimum application temperature is from + 10°C to + 30°C.  Wash the tool with water immediately after use. After bonding, hardened material can only be		
Cleaning the tools		se. After bonding, hardened material can only be	
Cleaning the tools	removed mechanically.  Density	≈ 1 g/cm³	
Technical data	pH value	≈ 1 g/cm²   ≈ 8,0	
	Capillary absorption and waterproofing	Medium value of capillary water absorption	
	HRN EN 1062-3	coefficient $w = 0.08 \text{ kg/m}^2 \text{xh}^{0.5}$	
	Depth of penetration		
	HRN EN 1504-2, table 4	6 mm	
	Stigocryl complies with the requirements of the norm HRN EN 1504-2, table ZA.1b		
	Consumption depends on the method of use, on the absorbency of the substrate, the method		
Consumption	of application and the weather conditions.		
	Indicative consumption: for impregnation one layer 0.05 - 0.15 l/m², for O-N bond 0.07 - 0.1 l/m², as additive to mortar or concrete 5-20 % on cement mass.		
Packaging	Canister of 3 I, 5 I, 10 I and 25 I.	our cement mass.	
ı ackayılıy	Cambiel Olo I, J I, TO Lanu ZO I.		

Storage	Protect from freezing! Store at temp. from +5°C to +30°C.	
Durability	1 year in the original factory packaging.	
Security measures	No special security measures. For detailed information see Safety technical sheet.	

We do not answer for any damages which would result from the wrong choice of material or its incorrect application. For all additional information, please contact us at MDK Građevinar d.o.o., STIG office - production facility, Samoborska 328, tel. 01/3456873, fax. 01/3488326, www.stig.hr, e-mail: stig@stig.hr Thank you for putting your trust in us!